
FLOORING PRODUCTS AND SUBSTRATE PREPARATION SYSTEMS



SYSTEM **ARDEX**
PREMIUM PERFORMANCE



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ARDEX HAS A HISTORY
OF BREAKTHROUGH
INNOVATIONS, WHICH
HAVE CHANGED THE
INDUSTRY

THIS IS ARDEX

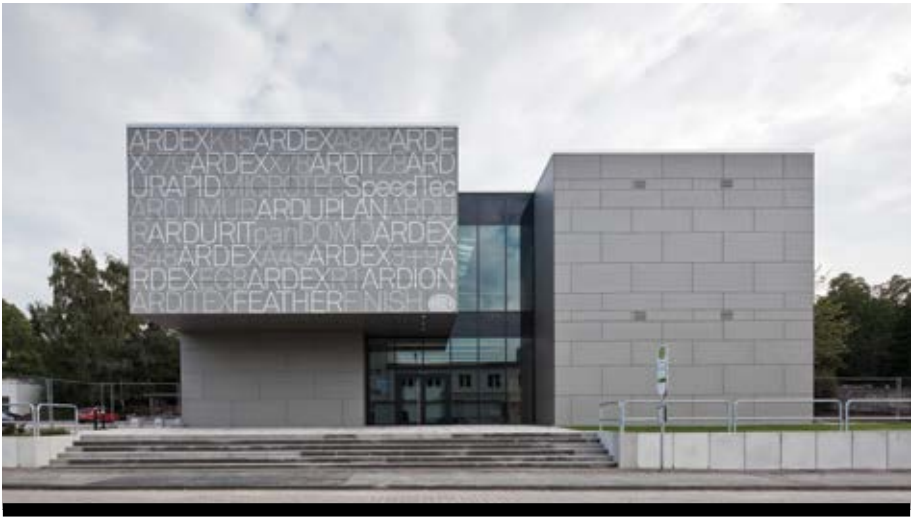
For more than 70 years, ARDEX has been the quality leader for an entire industry. ARDEX specialises in high quality construction materials for substrate preparation, floor levelling, waterproofing and the fixing and grouting of surface materials.

When it comes to floor levelling and adhesives, waterproofing membranes and decorative finishes, ARDEX is the brand of choice for installers and wholesalers.

ARDEX is an independent family-owned business that has established their brand and reputation around the globe. ARDEX has pioneered and developed innovative system solutions for all forms of construction. In order to up-hold a proven track record, our commitment to uncompromising quality means that our products withstand the test of time.

Strong internal growth and intelligent acquisitions in foreign markets have put the ARDEX Group on the map with 55 subsidiaries and about 3,450 employees in more than 100 countries. It's no coincidence ARDEX is regarded as the premium partner in the building products sector.





INNOVATION

Since it was founded in 1949, ARDEX has been known all over the globe as an innovation leader for specialist building products. As the inventors of self-levelling and smoothing compounds, ARDEX has a history of breakthrough innovations that have driven and changed the market.

ARDEX products including Arditi, K 15, Abaflex, FG8 Grout, WeldTec™ and Butynol® are firmly established as benchmarks for use worldwide.

The heart of ARDEX product development is the central laboratory in Witten, Germany. The lab partners with centres of excellence around the world to ensure the consistent quality of the products and maximum responsiveness to local market needs.

Innovation at ARDEX is not confined to research and development. It is an organic system comprising of cutting-edge customer insight research, close cooperation with associations and universities and strong interaction between sales, marketing, technical service and purchasing.

SYSTEM ARDEX

ARDEX is committed to developing products that are easy to use and offer high performance. Each product is the careful result of research and development combined with the input of contractors and installers to ensure absolute product compatibility.

Our systematic global Stage Gate Process for the introduction of new products is designed to optimise speed to market as well as to ensure superior quality and reliability for our customers. On-site product testing is an integral part of that process.

ARDEX products, systems and services are designed to ensure professional contractors the competitive advantage of a lower total cost of installation through superior performance.



As a long-standing partner to trade, we know the practical requirements first-hand. Our vast experience with materials and working methods and our constant dialogue with customers in the skilled trades are our most important source of inspiration. We draw on this to develop product systems that command respect in the market place. Our systems are optimally matched and extremely cost-effective thanks to their ease and speed of processing and high coverage.





ARDEX IS THE BRAND OF
CHOICE FOR SPECIFIERS
& INSTALLERS GLOBALLY

WARRANTIES

The major point of difference between an ARDEX warranty and other warranties is the extent of the cover provided for the owner or builder. Most competitor product warranties cover only the replacement of the defective product. That is further reduced through a discounting structure based on years of service prior to the claim. And usually, no cover is provided for the costs incurred in removing the defective product and installing the replacement product.



An ARDEX warranty covers:

- The costs of repair to which the product is applied and damaged by removal of the defective product where such proves necessary.
- The cost of reinstating or repairing the product or system including material costs of equal or equivalent products.
- The costs of rectifying any material covering the product.

ARDEX warranty claims are NOT discounted by years of service of defective products or any damage to the surface or material.

The System ARDEX Warranty is project specific and warrants that the System ARDEX combination of products that forms the total system are free from defects, are 100% compatible and the system combination is suitable for the purpose intended.



TRAINING

Our industry, like any other, requires on-going training to keep up with changes in legislation, standards and materials. ARDEX offers training for both the applicator as well as staff.

For members of the construction industry committed to providing a high level of workmanship, ARDEX can help stay up to date, and increase both knowledge and confidence.

Training courses offered by ARDEX :

- CPD seminars for specifiers
- ARDEX under-tile liquid waterproofing accreditation training
- ARDEX floor levelling training
- ARDEX flooring adhesive training
- ARDEX WeldTec membrane training (WPM 750)
- ARDEX exterior waterproofing training Butynol®, TPO and Torch On
- ARDEX retail tile training

In order to encourage information exchange and creativity across borders, ARDEX strongly supports international career paths. We realise that we need the most talented people to maintain and extend our innovation leadership.

SUSTAINABILITY

Sustainability is one of the defining issues of our time.

Climate change and the global financial crisis have driven home the consequences of short-term goal action. Sustainable operations shape the future through environmental protection and sparing use of economic resources.



At ARDEX, we see ecology and economy as two sides of the same coin. We set the bar high with products that are not only easy to work, but also go a long way. It's our answer to preserving the planet for the future and providing value for money.

- High-coverage ARDEX products let you take care of large surface areas with a minimum of material, which cuts down on processing, transport and waste packaging.
- Ultra-fast, easy-to-use ARDEX products allow you to complete projects quickly. This protects the environment by reducing trips back and forth to the building site.
- High-quality ARDEX sub-floor smoothing compounds deliver extremely even surfaces, which means far less adhesive is required to affix the flooring.
- The extraordinarily long life of all ARDEX products helps save resources.
- ARDEX products designed for renovating existing buildings help reduce the strain on the environment, as refurbishment consumes far fewer resources than new build.
- Made from carefully selected raw materials, virtually all ARDEX products are 100% recyclable.
- ARDEX adhesives achieve an EC1 accreditation resulting in very low emissions during and post application.
- ARDEX powders have been created with low VOC (Volatile Organic Compounds) to ensure limited emissions during and post installation.



PRODUCT INFORMATION

ARDURAPID technology chemically utilises the mix water in building a reinforced crystalline structure guaranteeing a shrinkage free high strength system and virtually eliminating the risk of water staining.



MICROTEC technology is a unique binding matrix made up of exclusive ARDEX materials, special cements and polymers combined with high performance fibres which improves strength, reduces the effect of shear strain and stress on the flooring system.

FLOOR PREPARATION COMPARISON

	Description	Ready for Coverings	Application Thickness	External Application	Curing Technology
A 30	Patching & Ramping Compound	1 hour	0–20mm in one Application	No	Chemical Hydration
A 45	Internal Patching & Ramping	1.5 hours	2–30mm in one Application	No	ARDURAPID
A 46	External Patching & Ramping	From 24 hours	2 to 30mm	Yes	Chemical Hydration
Arditex NA	Levelling with Flexibility	From 4 hours	Feather to 12mm 12–30mm with 2–5mm Aggregate	Yes, if covered by waterproofing	Chemical Hydration
Feather Finish™	Rapid Drying Smoothing	15 mins	3mm Feather Edge	No	ARDURAPID
Fine Finish	Finish Coat Smoothing Compound	20 mins	3mm Feather Edge	No	Chemical Hydration
MRFTM - Moisture Resistant Feather Finish	Rapid-Drying Skimcoat Patching Underlayment	30 mins	3mm Feather Edge	Yes	ARDURAPID Rapid Drying Matrix
K 900 BF	Bulk Fill Levelling	From 16 hours (for further smoothing compounds)	3mm to 90mm	Yes, if covered by waterproofing	Chemical Hydration
K 12 New	Levelling & Smoothing	From 18 hours	1.5 to 35mm	No	Chemical Hydration
K 15 Micro	Performance Levelling	16 hours	Feather to any depth	No	ARDURAPID
K 55	Rapid-Drying Levelling	1 to 2 hours	1mm to any depth. Can add Aggregate over 10mm	No	ARDURAPID
K 80	Industrial Levelling	24 hours	5 to 50mm	No	ARDURAPID
K 120	Economical Levelling	From 24 hours Vinyl 48 hours	2.5 to 12mm	No	Chemical Hydration
K 220	Commercial Levelling	From 24 hours	2 to 20mm	No	Chemical Hydration
K 301	External Levelling & Smoothing	From 24 hours	2 to 20mm	Yes	Chemical Hydration

Note: This is intended as a guide only (product applications and limitations). Current Technical Datasheets should be always be consulted to ensure that the product is fit for its intended purpose.



PRIMING, ADMIX, SEALING, SAND & AGGREGATE

ACCESSORIES, MOISTURE
CONTROL & WATERPROOFING

ARDEX P 51

**POROUS
SUBSTRATE PRIMER**



ARDEX P 51 is a water-based primer, precoat, bonding agent and pore closer for concrete substrates. As a pore closer ARDEX P 51 prevents air bubbles rising from substrates and creating defects in the underlayments.

Application Internal dry surfaces only

Coverage

- 6–10m²/L onto porous concrete
- Up to 150m²/5L container when diluted with 10L water

Dilute

1:2 parts with water

Drying Time

Min. 3 hours (max. 24 hours) depending on temperature, ventilation and substrate conditions

Packaging	Code
5L containers	10231

ARDEX P 82

**NON-POROUS
SUBSTRATE PRIMER (INDENT)**



ARDEX P 82 is a solvent free two component synthetic resin primer and bonding agent for application of ARDEX Underlayments on dense and smooth substrates. Substrates include 35+MPa concrete, wood and wood-based panels, terrazzo, glazed and quarry tiles and steel decking.

Application Internal dry surfaces only

Coverage

5–10m²/L onto non-porous concrete

Drying Time

Min. 3 hours (max. 24 hours) depending on temperature, ventilation and substrate conditions

Packaging	Code
2kg kit	10233
8kg kit	10157

Ordering	Lead Time
Available on indent only	12 Weeks Approx

ARDEX P 9

SINGLE PART PRIMER



A water-based primer used for improving the adhesion of ARDEX products to smooth, dense and various non-porous substrates.

It is easy to apply with a brush or roller with applications of subsequent products able to take place with minimal downtime.

Location	Internal or external
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Substrates

- Compressed fibre-cement sheets
- Concrete, masonry and lightweight concrete blocks
- Autoclave aerated concrete (AAC)
- Existing glazed tiles (tiles to be de-glazed before priming)

Coverage

- 6–10m²/L

Drying Time

Approximately 20 minutes at 23°C and 50% relative humidity.

Packaging	Code
4L Pail	16778

ARDEX E 25

TENSILE ENHANCER FOR ARDEX LEVELLING COMPOUNDS



ARDEX E 25 is a liquid admixture designed to enhance tensile strength, improve surface toughness and increase flexibility of selected ARDEX compounds.

Used particularly with ARDEX K 15 in applications including levelling over tiles with P 82 primer or ARDEX WPM 300 moisture barrier. Also used in high traffic areas to resist indentations from heavy loads.

Application

For use with ARDEX K 15 Micro, K 12 new, K 120, K 220, K 900 BF and A 45.

Packaging	Code
5L Jerry Can	10230

ARDEX WPM 163

**PENETRATIVE
CONCRETE SEALER AND
INCONTINENCE BARRIER**



ARDEX WPM 163 is a clear water-based penetrative sealer for internal and outdoor concrete surfaces. Being very low in odour ARDEX WPM 163 is particularly suitable for incontinence barriers in health care institutions.

Location Internal and external

Installation Roll, brush or spray

Substrates

- Concrete
- Cement renders
- Sandstone
- Clay
- Concrete masonry
- ARDEX cementitious compounds including A 45, K 80 and K 15 Micro

Drying & Curing

- 1st coat 30–60 minutes
- Recoat after 60 minutes
- Accepts light traffic after 24 hours and fully cures in 7 days

Coverage

15m²/L/coat – Number of overcoats relative to substrate porosity and application.

Packaging	Code
20L Pail	10194

ARDEX PU 30

**POLYURETHANE PRIMER
& GREEN SLAB SEALER**



ARDEX PU 30 is a one-component polyurethane primer and green slab sealer for use on internal and external porous and non-porous substrates. ARDEX PU 30 penetrates the surface of the substrate blocking capillary moisture up to 95% humidity while strengthening and consolidating the surface up to 2mm in depth.

Location

Absorbent, smooth and dense surfaces such as concrete, green concrete, floor levelling compounds, fibre cement sheet, fibre cement sheet underlay, sheet timber, plaster, ceramic tiles and terrazzo floors.

Substrates

- Concrete
- Green concrete
- Floor levelling compounds
- Smoothing cement
- Fibre-cement sheets
- Sheet timber
- Plaster
- Ceramic tiles
- Terrazzo floors

Coverage

- When used as a primer: 110m²
- When used as a vapour barrier: 44m²

Drying Time

- 45 minutes for each layer of ARDEX PU 30.
- Allow a minimum of 2 hours for layers containing a sand broadcast.

Packaging	Code
11kg container	22390

MOISTURE CONTROL & WATERPROOF MEMBRANES

ACCESSORIES, MOISTURE
CONTROL & WATERPROOFING

ARDEX WPM 155 RAPID

MODIFIED POLYURETHANE
WATERPROOFING MEMBRANE



ARDEX WPM 155 Rapid is a water-based polyurethane-acrylic waterproofing membrane developed for high performance under-tile waterproofing.

- BRANZ Appraised (No. 472 & 473)
- Fast drying Polyurethane acrylic membrane
- Excellent film build – easy to gauge thickness
- Class III membrane – in accordance with AS 4858 requirements
- Meets the benchmark for VOC credit in the Green Building Council of Australia's Rating Tools
- Rapid system used in conjunction with ARDEX STB Tape

Location

Internal and external wet areas, balconies, decks, and other areas that will be tiled or otherwise protected by regular foot traffic.

Substrates

Concrete, renders and screeds, fibre cement, plasterboard, plywood*

*Not recommended for external applications.

Coverage

- Floors: 8.6m² (2 coats) D.F.T. – 1.0mm
- Walls: 17.2m² (2 coats) D.F.T. – 0.5mm

Colours

Blue Grey

Drying Time

- Recoat time: 1–2 hours
- Ready to tile: 4–6 hours
- Full cure: 3 days

VOC Content

42g/L

Packaging

4L (5.3kg) pail
15L (20kg) pail

Code

19728
19727

ARDEX WPM 002

WATERPROOF
MEMBRANE



ARDEX WPM 002 is a tough, rapid drying, two component waterproofing membrane specifically designed for use under tiles.

- Rapid drying time – can be tiled over in 16–24 hrs
- Fibre reinforced – no need for reinforcing mat
- BRANZ Appraised (No. 472 & 473)
- Meets the benchmark for VOC credit in the Green Building Council of Australia's Rating Tools.

Location

Internal and external

Substrates

Concrete, renders and screeds, fibre cement, plasterboard, plywood*, ARDEX cementitious compounds including A 45 and K 15 Micro.

*Not recommended for external applications.

Coverage

- 40kg kit: covers approx. 16m² to 24m² (2 coats)
- Floors: 16m² (2 coats) D.F.T. – 1.2mm
- Walls: 24m² (2 coats) D.F.T. – 0.8mm

Colours

- Liquid: White
- Powder: Off White

Drying Time

- 1st coat: 1–2 hours
- 2nd coat: 4–6 hours
- Ready for overlay fairing coatings in 24 hours (depending on substrate, temperature & humidity)

Application

Roller or brush

Packaging

Part A Liquid: 20kg pail
Part B Powder: 1 x 20kg bag
Kit: Part A + Part B

Code

10595
10597
800082

ARDEX WPM 300

**SUBSTRATE MOISTURE BARRIER
& GREEN SLAB PRIMER**



ARDEX WPM 300 is a two component water-based epoxy polyamide membrane/ barrier coating.

- Can be applied to damp surfaces
- Hydrostatic pressure resistant waterproof membrane
- Prevents rising damp and formation of efflorescence
- Water-based – safe to use in sensitive locations
- Meets the benchmark for VOC credit in the Green Building Council of Australia's Rating Tools

Substrates

Brick, masonry, concrete block and stone.

Coverage

- Primer or efflorescence barrier: 3m²/L (1 coat)
- Moisture barrier: 1.5m²/L (2 coats)

Performance

Withstands 250kPa of hydrostatic pressure

Drying Time

- Recoat time: 4 hrs
- Full cure: 7 days

Application Internal and external substrates

Packaging	Code
4L kit	10207
20L kit	8000021

ARDEX WPM 368

**SINGLE PART
BARRIER MEMBRANE**



ARDEX WPM 368 is a single component acrylic copolymer membrane that will prevent rising damp, efflorescence and will resist negative hydrostatic pressure when used in accordance with the technical data sheet.

- Can be applied to damp surfaces
- Can be safely applied to freshly laid hardened (green) concrete
- When applied directly to the substrate (dual coat system) the cured membrane will withstand 250kPa of hydrostatic pressure which is equivalent to a 25 metre head of water
- Prevents rising damp and the formation of efflorescence when used as a dual coat system

Location

It has excellent adhesion to most substrates including brick, masonry, concrete block, concrete and is simple to use by brush, roller or airless spray machine.

Substrates

Brick, masonry, concrete block and concrete.

Coverage

- Primer/green Slab Sealer 45m² (1 coat)
- Moisture Barrier 22.5m² (2 coats)

Drying Time

- Recoat time: 2-4 hrs
- Full cure: 7 days

Packaging	Code
20kg pail	19623

ARDEX MC RAPID

ONE-COAT MOISTURE CONTROL SYSTEM



A one-coat, 100% solids epoxy moisture management system formulated to suppress excessive moisture vapour emissions in new or existing concrete prior to installing an ARDEX underlayment with flooring. Ideal for fast-track installations. When installed in accordance with our written recommendations, ARDEX MC Rapid is suitable for moisture levels up to 98% RH at 40% depth of concrete level and in environments of up to pH 14.

Requires ARDEX Sand to be broadcast to create mechanical key.

Location	Internal
Substrates	Concrete
Coverage	18–25m ²
Colours	Black

Drying Time

Walkable after 4 hours, and able to receive ARDEX levelling compounds after 4 hours.

Packaging	Code
10kg drum	12614

HIGH PERFORMANCE SELF-LEVELLING & SMOOTHING

CEMENTITIOUS FLOOR
PREPARATION



ARDEX K 15 MICRO

**SELF-LEVELLING
& SELF-SMOOTHING
CEMENT**



ARDEX K 15 Micro is extremely versatile and is suitable for a wide range of substrates. It contains Ardurapid technology with Microfibre reinforcement which allows for high flow properties.

Location

Internal in above or below grade applications.

Substrates

New, existing or rough screeded concrete, rain damaged concrete which has been mechanically prepared, existing quarry and ceramic tile, steel decking (contact ARDEX Technical Services), timber floors (contact ARDEX Technical Services) and damp or moisture vulnerable concrete when used in conjunction with an ARDEX moisture control system.

Floor Coverings

- Linoleum, vinyl, carpet
- Ceramic and quarry tiles
- Timber – parquetry and floating

Coverage 4m² at 3mm

Thickness

- Feather edge to any depth
- Can be bulk filled using 2–5mm aggregate

Drying Time

- Walkable in 2 hours
- Ready for vinyl in 16 hours

Packaging	Code
20kg triple layered bag	16632

ARDEX K 55

**ULTRA RAPID DRYING
SELF-LEVELLING
COMPOUND (INDENT)**



ARDEX K 55 is a rapid drying levelling and smoothing compound designed to level and smooth internal subfloors prior to applying floor finishes. It is perfect for rapid renovation and repair work as most floor coverings can be installed after 1 hour.

Location

Internal in above or below grade applications.

Substrates

Concrete, Ceramic*, terrazzo*, Power-trowelled (burnished) concrete* and High strength concrete* greater than 35MPa.

*Please refer to datasheet for more information.

Floor Coverings

- Linoleum, vinyl, carpet
- Ceramic and quarry tiles
- Timber – parquetry and floating

Coverage 4.3m² at 3mm

Thickness

- 1mm to any depth
- Can add 2–5mm aggregate for thicknesses over 10mm

Drying Time

- Walkable in 45–60 minutes
- Ready for floor coverings in 1–2 hours

Packaging	Code
20kg vacuum sealed bag	53118

Ordering	Lead Time
Available indent order only	16 weeks approx



SPECIAL APPLICATION COMPOUNDS FOR INTERNAL LEVELLING & SMOOTHING

**CEMENTITIOUS FLOOR
PREPARATION**

ARDEX K 120

LEVELLING &
SMOOTHING COMPOUND



ARDEX K 120 is a levelling and smoothing compound designed to level and smooth internal sub-floors prior to applying floor finishes.

Location Internal

Substrates

Internal, dry concrete substrates.

Floor Coverings

- Carpet
- Vinyl
- Ceramic
- Quarry tiles

Coverage 4m² at 3mm

Thickness

- From 2.5–12mm in one application without aggregate
- For thickness over 12–20mm, mix with a well washed and dried 2–5mm aggregate. Mix with water first then add the aggregate in equal volume to mixed mortar whilst mixing

Drying Time

- Allow approximately 2–3 hours at 23°C and 50% relative humidity, before foot traffic
- Conventionally laid carpet and floating floors can be installed after 24 hours
- Direct stick applications such as vinyl flooring after 48 hours. Allow longer for humid climates and low temperatures

Packaging Code
20kg bag 24721

ARDITEX NA

UNIVERSAL
SELF-LEVELLING
SMOOTHING COMPOUND



ARDITEX NA is a self-smoothing, latex levelling compound with improved flow and excellent adhesion, flexibility and moisture resistance. These unique properties ensure that ARDITEX NA can be used over almost all subfloors without priming, including ceramic tiles, bitumen and flooring-grade plywood. A test area is to be applied, if pin-holing occurs then appropriate priming is required.

Location

- Internal and external
- Under damp proof membranes

Substrates

New and existing concrete, damp or moisture vulnerable concrete, ceramic and quarry tiled floors, steel decks, timber floors (contact ARDEX Technical Services).

Floor Coverings

- Linoleum, vinyl, carpet
- Ceramic and quarry tiles
- Floating timber

Coverage 4m² at 3mm

Thickness

- Feather edge to 12mm
- Bulk-fill 12–30mm with 2–5mm aggregate

Drying Time

- Walkable from 2 hours
- Ready for most floor coverings from 4 hours

Packaging Code
Kit containing: 8000011
20kg triple layer bag
4.8kg ARDITEX latex paint

ARDEX K 220

LEVELLING &
SMOOTHING COMPOUND



ARDEX K 220 is a levelling and smoothing compound designed to level and smooth internal sub-floors prior to applying floor finishes.

Location Internal

Substrates

Internal, dry concrete substrates.

Floor Coverings

- Carpet
- Vinyl
- Ceramic
- Quarry tiles

Coverage 4m² at 3mm

Thickness

- From 2–20mm in one application without aggregate
- For thickness over 20mm, ARDEX K 220 can be applied to 30mm in one application when used with aggregate

Drying Time

- Allow approximately 2–3 hours at 23°C and 50% relative humidity, before foot traffic
- Conventionally laid carpet and floating floors can be installed after 24 hours
- ARDEX K 220 can also be used under direct stick timber flooring at a minimum of 3mm with an approximate drying time of 72 hours

Packaging 20kg bag **Code** 23240

ARDEX K 12 NEW

LEVELLING &
SMOOTHING COMPOUND



ARDEX K 12 New is designed for experienced commercial contractors to prepare large commercial and retail areas for carpet and vinyl installations. ARDEX K 12 New dries to a super smooth finish eliminating the need for mechanical sanding.

Location

Internal in above or below grade applications.

Substrates

New and existing or rough screed concrete, rain damaged concrete which has been mechanically prepared, existing quarry and ceramic tiles, steel decking (contact ARDEX Technical Services), timber floors (contact ARDEX Technical Services) and damp or moisture vulnerable concrete when used in conjunction with an ARDEX moisture control system.

Floor Coverings

- Linoleum, vinyl, carpet
- Ceramic and quarry tiles
- Timber-parquetry (with the addition of ARDEX E 25) and floating

Coverage 4m² at 3mm

Thickness

- 1.5mm to 35mm
- Can be bulk filled using 2–5mm aggregate

Drying Time

- Walkable after 2 hours
- Ready for vinyl in 18 hours

Packaging 20kg triple layered bag **Code** 16631

ARDEX K 900 BF

BULK-FILL LEVELLING COMPOUND



ARDEX K 900 BF is a cement based underlayment for levelling subfloors prior to the application of a floor finish. Designed with a coarse sand aggregate and minimal flow for the easy and efficient installations of thick layers. It can also be used as a fast set mortar when the water mixing ratio is reduced.

Location

- Internal
- External if covered by waterproofing

Substrates

New, existing or rough screeded concrete.

Floor Coverings

- Linoleum, vinyl, carpet
- Ceramic and quarry tiles
- Timber floors (contact ARDEX Technical Services)

Coverage

- 1m² at 10mm

Thickness

Can be applied from 3mm to 90mm thickness in one application.

Drying Time

- 90mm layer will harden after approx 4 hours at 23°C

Packaging

20kg triple layered bag

Code

24954

A modern interior space featuring a wide, dark-colored staircase on the left. The walls are white and minimalist, with a black handrail visible at the top left. The floor is a light, polished concrete. A large red rectangular overlay covers the bottom left portion of the image, containing white text and a logo.

PATCHING AND SKIMMING COMPOUND

CEMENTITIOUS FLOOR
PREPARATION



ARDEX A 30

**SLUMP FREE FEATHER EDGE
PATCHING COMPOUND**



ARDEX A 30 is a slump free feather edge patching compound that is designed for internal filling of cavities, holes, unevenness and patching work in wall and floor areas. ARDEX A 30 dries fast through hydration to a virtually tension free compound.

Location

Internal above or below grade applications.

Substrates

New and existing concrete, concrete masonry or cement render and impervious surfaces primed.

Floor Coverings

- Linoleum, vinyl, carpet
- Ceramic and quarry tiles
- Timber – parquetry and floating

Coverage 16m² at 1mm

Thickness

0–20mm in one application – Any thickness in well-defined areas.

Drying Time

- Sets in approximately 20 minutes
- Ready for floor coverings after approximately 60 minutes
- Walkable in 60 minutes

Packaging

20kg triple layered bag

Code

11285

ARDEX A 45

**INTERNAL RAPID DRY
REPAIR MORTAR**



ARDEX A 45 is a rapid drying and rapid hardening slump free repair mortar. With exceptional hardness and shrinkage free finish, ARDEX A 45 is ideal for creating new ramps, forming coves, patch repairs, stairs, making good around penetrations and filling cracks. The surface can be smoothed when wet trowelled prior to final set suitable for the installation of floor coverings.

Location

- Internal
- Under waterproof membranes for wet area vinyl

Substrates

New and existing concrete, concrete masonry or cement render and impervious surfaces when mixed with ARDEX E 25 and substrate primed with ARDEX P 82.

Floor Coverings

- Linoleum, vinyl, carpet
- Ceramic and quarry tiles
- Timber – parquetry and floating

Coverage 12m² at 1mm

Thickness

- 2–30mm in one application
- Bulk-fill to 50mm

Drying Time

- Sets in approximately 15 minutes
- Ready for floor coverings after approximately 90 minutes

Packaging

20kg triple layered bag

Code

10237

ARDEX FINE FINISH

**RAPID DRYING
SMOOTHING COMPOUND**



ARDEX Fine Finish is a cement based smoothing compound designed to provide a smooth, permanent finish to a variety of internal substrates prior to the installation of floor coverings such as vinyl, carpet and ceramic tile. It is suitable for residential and light commercial applications only.

Location

Internal above grade application.

Substrates

New and existing concrete, terrazzo, quarry and ceramic tiles, timber floors and existing vinyl floor (contact ARDEX).

Floor Coverings

- Linoleum, vinyl, carpet
- Ceramic and quarry tiles
- Floating timber

Coverage Up to 70m² skim coat

Thickness

Feather edge to 3mm.

Drying Time

Ready for floor coverings from 20 minutes.

Packaging	Code
10kg bag	19677

ARDEX FEATHER FINISH™

**RAPID DRY SKIM
SMOOTHING
COMPOUND**



ARDEX Feather Finish™ is formulated to efficiently smooth surfaces by filling imperfections without the need to use additional material to build a skim coat over the entire surface ensuring three times the coverage of sanded skimming products.

Needing no priming and with Ardurapid fast dry technology, ARDEX Feather Finish™ is ready to receive floor coverings in as little as 15 minutes.

Location

Internal above grade application.

Substrates

New and existing concrete, terrazzo, quarry and ceramic tiles, timber floors and existing vinyl floor (contact ARDEX).

Floor Coverings

- Linoleum, vinyl, carpet
- Ceramic and quarry tiles
- Floating timber

Coverage Up to 70m² skim coat

Thickness

Feather edge to 3mm.

Drying Time

Ready for floor coverings from 15 minutes.

Packaging	Code
10kg bag	10396
4.5kg pail	10613

ARDEX MRF™

**MOISTURE RESISTANT
FEATHER FINISH**



Ardex MRF™ is a moisture resistant, rapid drying, skim coat/patching underlayment. MRF™ is formulated from a blend of Portland cement and other hydraulic cements that provides a smooth surface prior to the installation of ARDEX Moisture Control Systems or moisture resistant adhesives.

Location

Internal and external above grade application.

Substrates

Concrete, gypsum, wood, existing adhesive residue on concrete and other non-porous substrates (Contact ARDEX).

Floor Coverings

- Ceramic tile
- VCT
- Sheet vinyl
- Carpet
- Engineered timber

Coverage

Up to 23m² as a skim coat

Thickness

Internal: Feather edge to 12mm (unlimited in small well confined areas).

External: Skim coat up to 6mm in well defined areas.

Drying Time

Dry time (at 23°C)

- Pot life 15 - 20 minutes
- Full cure 2 hours
- Ready for standard floor coverings 30 minutes
- Ready for ARDEX MC Rapid 2 hours
- Ready for timber flooring 16 hours

Packaging

Code

4.5kg bag

30490



WEAR SURFACE TOPPINGS

CEMENTITIOUS FLOOR
PREPARATION



ARDEX K 80

**RAPID DRYING
SELF-LEVELLING
TOPPING**



ARDEX K 80 is an ARDURAPID levelling compound designed to provide a finished wear surface on new or old concrete substrates. The exceptional hardness is resistant to forklifts, trolleys and vehicles making ARDEX K 80 suitable in industrial warehouses and garage applications.

Location

Internal above or below grade applications.

Substrates

New and existing concrete and damp or moisture vulnerable concrete when used in conjunction with an ARDEX moisture control system.

Floor Coatings

- Polyurethane coatings
- Epoxy coatings
- Specialty floor coatings

Coverage 2.4m² at 5mm

Thickness 5mm to 50mm

Drying Time

- Walkable in 2 hours
- Ready for coatings in 24 hours
- Trafficable in 48 hours

Packaging	Code
20kg triple layered bag	10461



EXTERNAL PATCHING & LEVELLING

CEMENTITIOUS FLOOR
PREPARATION

ARDEX A 46

**EXTERNAL
PATCHING COMPOUND**



ARDEX A 46 is a rapid setting and drying, slump-free mortar. Easy to use ARDEX A 46 mixes and trowels easily and gives a smooth finish on both walls and floors.

The exceptional hardness and shrinkage free finish of ARDEX A 46 is ideal for creating new ramps, forming coves, patch repairs, stairs, making good around penetrations and filling cracks.

Location

- External and internal
- Above or below grade application

Substrates

New and existing concrete, moist or dry.

Coatings

- Polyurethane coatings
- Epoxy coatings
- Membrane coatings
- Ceramic and quarry tiles

Coverage

14m² at 1mm

Thickness

2–30mm in one application

Drying Time

- Walkable in 2–3 hours
- Ready for tile or floor coverings from 24 hours
- Coatings from 48 hours

Packaging

20kg triple layered bag

Code

25354

ARDEX K 301

**EXTERNAL
SELF-LEVELLING TOPPING**



ARDEX K 301 Levelling Compound is formulated for external applications resisting the effects of sun, rain, heat, cold and even freeze thaw conditions.

Having outstanding durability, ARDEX K 301 is also perfect for wear surfaces in workshops, domestic garages, storage areas, light commercial areas, courtyards and footpaths.

Location

- External and internal
- Above or below grade application

Substrates

New and existing concrete, moist or dry.

Coatings

- Polyurethane coatings
- Epoxy coatings
- Ceramic and quarry tiles

Coverage

4.2m² at 3mm

Thickness

2mm–20mm

Drying Time

- Walkable from 2–3 hours
- Ready for tile, carpet and floating floors from 24 hours
- Coatings and vinyl after 48 hours

Packaging

20kg triple layered bag

Code

10460

A modern interior space featuring a large glass wall that reflects the outdoors. To the left, a staircase with dark steps and a thin metal railing leads up. The floor is a smooth, light-colored surface. The background shows a bright outdoor area with greenery and a wooden deck.

REPAIR MORTARS & SCREEDS

**CEMENTITIOUS FLOOR
PREPARATION**

ARDEX A 38

**RAPID SET
CEMENT SCREED**



ARDEX A 38 is a rapid set cement screed that has been designed for all types of floor coverings and is especially effective when installing moisture sensitive coverings. In addition, it is compatible with the entire PANDOMO and Polished Concrete range from ARDEX.

ARDEX A 38 produces a screed that improves on-site efficiencies by allowing traffic shortly after application and laying of the floor covering on the same day. The screed can be used as a:

- Bonded screed
- Unbonded screed (on a slipsheet or insulating layer)
- As a heated screed

ARDEX GRAVEL MIX



**AGGREGATE FOR
A 38 POWDER**

Location	Internal and external
-----------------	-----------------------

Substrates

New and existing concrete. For other substrates contact ARDEX Technical Services.

Floor Coverings

- ARDEX Pandomo Range
- Tiles
- Natural stones
- Terrazzo
- Resilient and textile floor coverings
- Parquet

Coverage

A 20kg bag of ARDEX A 38 mixed with 100kg of ARDEX Gravel Mix aggregate will cover approximately 4.2m² per 15mm (1.6m² per 40mm) of thickness.

Thickness

The nominal screed thickness when mixed with ARDEX Gravel Mix aggregate is:

- Unbonded at least 35mm; and preferably 40mm thick. Pandomo and heated floors normally require greater than 45mm thick
- Bonded screed it must be at least 15mm

Drying Time

- Can be walked on and is ready to receive tiles after 8 hours
- Ready for terrazzo and smoothing cements after 24 hours
- Ready to receive resilient and textile floor coverings and parquet after 2 days

Packaging	Code
ARDEX A 38 20kg triple layered bag	11204
ARDEX Gravel Mix	11225

ARDEX A 48

**RAPID SET
CEMENT SCREED**



ARDEX A 48 is a premixed, rapid-set, cement screed preparation that has been designed for all types of floor coverings and is especially effective when installing moisture sensitive coverings. The rapid cure allows floor coverings to be installed quicker than regular screeds.

Location	Internal and external
-----------------	-----------------------

Substrates

New and existing concrete. For other substrates contact ARDEX Technical Services.

Floor coverings

- ARDEX Polished Concrete Systems
- ARDEX undertile membranes
- Ceramic and porcelain tile, natural stones
- ARDEX Pandomo and terrazzo
- Resilient and textile floor coverings
- Parquet

Coverage	1m ² per 10mm
-----------------	--------------------------

Thickness

- Unbonded at least 35mm; and preferably 40mm thick. Maximum thickness is 70mm. Heated floors normally require greater than 45mm thick
- Bonded screed must be at least 15mm and a maximum of 50mm

Drying Time

- Can be walked on and is ready to receive tiles after approximately 4 hours
- Ready for ARDEX WPM 750 and smoothing cements after 24 hours
- Ready to receive ARDEX approved liquid undertile membranes, parquet, resilient and textile floor coverings after 48 hours

Packaging	Code
20kg triple layered bag	13002





ADHESIVES

FLOOR COVERING ADHESIVES

ARDEX ADHESIVES

ARDEX is known and trusted worldwide in providing unique products and services that take time and risk out of the flooring installation process. ARDEX adhesives are designed to meet installer preferences with higher performance to lower the total cost of installation while providing long-term reliability for the owner of the floor.



SOLVENT FREE AND LOW VOC

Most ARDEX Flooring Adhesives meet the requirement guidelines for the EMICODE licence, achieving the lowest possible, or very low emissions.

ARDEX adhesives are manufactured worldwide using best practice and advanced technology from ARDEX research and development Research Scientists from North America, Europe, Asia, Australia and New Zealand.

FLOORING ADHESIVES

REFERENCE GUIDE



SYSTEM ARDEX
PREMIUM PERFORMANCE

0800 2 ARDEX
www.ardex.co.nz

ADHESIVE TYPE	VINYL					LINOLEUM			CARPET						
	LUXURY VINYL TILE AND PLANKS	VINYL SHEET	CUSHIONED	COVING/SKIRTING	VINYL COMPOSITION TILE	JUT/Hessian BACKED	POLYESTER BACKED SHEET	POLYESTER BACKED TILES	WOVEN	ACTIONBAC	GEL FOAM	NEEDLEPUNCH/FIBREBOND	SECONDARY BACKED	FELT	LATEX
ARDEX AF 145 (Pressure Sensitive Adhesive)	✓	✓	✓		✓						✓				✓
ARDEX AF 175 (Luxury Vinyl Tile Adhesive)	✓	✓	✓		✓										
ARDEX AF 180 MS (Heavy Duty Adhesive)	✓	✓	✓		✓										
ARDEX AF 480 MS (Timber Adhesive)															
ARDEX AF 825 (Carpet Tile Adhesive)															
ARDEX AF 2270 (Universal Conductive Adhesive)	✓	✓	✓			✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ARDEX AF 2365 (Universal Flooring Adhesive)	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
ARDEX AF 2525 (Heavy Duty Adhesive)	✓	✓			✓										
ARDEX AF 620 (Contact Adhesive)	✓	✓	✓	✓	✓	✓	✓		✓	✓	✓	✓	✓	✓	✓
ARDEX AF 325 (Low Emission Carpet Adhesive)									✓	✓	✓	✓	✓	✓	✓
HENRY® 695 (Vinyl Flooring Adhesive)	✓	✓	✓	✓								✓			

Our quick reference guide allows you to easily identify the most appropriate adhesive for the floor covering you are installing.

All ARDEX Flooring Adhesives are designed to work with our complete range of Levelling and Smoothing Compounds, in both commercial and domestic environments, and have been developed and tested to be fully compatible with today's most commonly used floorcovering types.

All ARDEX Flooring Adhesives meet the requirement guidelines for the EMICODE licence achieving the lowest possible, or very low emission limits*.

*All substrates must be prepared and comply with AS 1884:2021

		CARPET TILES			UNDERLAY	RUBBER			CORK	PARQUET/WOOD									
PVC	ARTIFICIAL GRASS	BITUMEN BACKED	PVC	GEL BACKED	CARPET UNDERLAY	SHEET UP TO 4mm	TILES UP TO 4mm	TILES ABOVE 4mm	NATURAL	ON EDGE LAMELLA FROM 16mm	ON EDGE LAMELLA FROM 22mm	SOLID MOSAIC	SOLID STRIP	SOLID STRIP 10mm	ENGINEERED 2-LAYER	ENGINEERED MULTILAYER	SOLID PLANK (WIDTH UP TO 180mm)	SOLID PLANK (WIDTH ABOVE 180mm)	WOOD BLOCK
✓					✓	✓	✓												
					✓														
✓	✓				✓	✓	✓	✓											
									✓	✓	✓	✓	✓	✓	✓	✓	✓		✓
		✓	✓	✓	✓														
✓						✓	✓												
✓		✓	✓	✓	✓														
	✓				✓		✓	✓											
✓	✓	✓	✓		✓	✓	✓												
✓	✓				✓														
					✓														

RECOMMENDATIONS FOR BEST ADHESIVE PRACTICE

SURFACE PREPARATION

All substrates must comply with relevant Australian and New Zealand Standards. In particular, it must be level, permanently dry or protected from moisture, firm, load-bearing, free from curing compounds, cracks and also have a high tensile and compressive strength.

PRIMING

Substrate porosity varies widely which will significantly alter adhesive performance including set up, working time and coverage. Priming substrates reduces the effect of substrate variation on adhesive performance ensuring greater reliability of installation.

TROWELS

Always use nominated trowels, replacing frequently. Never use worn trowels. Where floor covering manufacturer trowel size varies from that specified by ARDEX, contact ARDEX for further advice.

ROLLING

Always use manufacturer's nominated roller to ensure the floor covering is pressed to the substrate enabling successful adhesive transference and contact for long-term performance.

TEST AREA

Where new or unusual conditions are encountered, a test area should be installed to verify adequate and successful installation practice.

SUBSTRATE MOISTURE CONTENT

Where substrate exceeds 5.5% moisture content, 75% RH or is vulnerable to moisture such as basements, subgrade and older buildings an ARDEX moisture barrier system should be installed.

TEMPERATURE

Condition adhesive and floor coverings to working area temperature 24 hours prior to and 48 hours after installation. Installation temperature of working area, floor covering, adhesive and substrate to be a minimum of 10°C and a maximum of 30°C.

IF IN DOUBT, ASK

ARDEX provides nationwide training, project specification and job site support for ARDEX customers to eliminate installation risk and provide customers with the lowest total cost of installation. For technical enquiries contact ARDEX on 0800 227 339 or your local ARDEX sales professional.

IMPORTANT NOTE

Variations in site conditions including porosity, air movement and temperature, humidity, substrate temperature and moisture, priming, substrate smoothness will alter coverage, set up time and working time.

ARDEX AF 145

**PRESSURE SENSITIVE VINYL
AND RUBBER ADHESIVE**



ARDEX AF 145 is a water-based, solvent-free, low-odour, pressure sensitive adhesive and wet bond acrylic emulsion-based floorcovering adhesive. ARDEX AF 145 is ideal for installing all types of vinyl floorcoverings and rubber floorcoverings up to 4mm in thickness.

Location

Permanent internal application.

Substrates

- Cementitious underlayment and concrete with moisture content that complies with AS 1884:2021
- Timber substrates that comply with AS 1884:2021
- Hardboard underlay board approved to AS 2458

Floor Coverings

- All types of vinyl floorcoverings
- All types of rubber floorcoverings in sheet and tile format up to 4mm

Coverage

- CV Flooring - using A1 trowel up to 56m²
- Vinyl sheet/LVT/CV/Rubber flooring - using A2 trowel up to 47m²

Airing Time

20-40 minutes

Working Time

- Up to 30 minutes for LVT
- Up to 80 minutes for sheet vinyl

Open Time

Up to 100 minutes

Packaging

12kg pail

Code

24998

ARDEX AF 175

**FIBRE-REINFORCED LUXURY
VINYL TILE ADHESIVE**



ARDEX AF 175 is a fibre-reinforced, water-based, solvent-free, low-odour, wet bond acrylic emulsion-based floorcovering adhesive. ARDEX AF 175 is ideal for installing all types of Luxury Vinyl Tile and PVC floorcoverings in sheet and tile format.

Location

Permanent internal application.

Substrates

- Cementitious underlayment and concrete with moisture content that complies with AS 1884:2021
- Timber substrates that comply with AS 1884:2021
- Hardboard underlay board approved to AS 2458

Floor Coverings

All types of luxury vinyl tile and PVC floorcoverings in sheet and tile format.

Coverage

LVT Vinyl Sheet Tiles/CV flooring - using A2 trowel up to 56m².

Airing Time

5-10 minutes

Working Time

Up to 15 minutes

Open Time

Up to 20 minutes

Packaging

12kg pail

Code

25000

ARDEX AF 180 MS

ONE-COMPONENT
HEAVY DUTY ADHESIVE



ARDEX AF 180 MS is a solvent-free, low-odour, wet bond MS Polymer based floorcovering adhesive. ARDEX AF 180 MS is ideal for installing all types of luxury vinyl tiles, sheet floorcoverings, rubber floorcoverings and artificial grass in exterior locations.

Location

Permanent internal and external applications.

Substrates

- Dry cementitious underlayment and concrete prepared with an effective damp proof membrane.
- Timber substrates that comply with AS 1884:2021
- Hardboard underlay board approved to AS 2458

Floor Coverings

- All types of luxury vinyl tiles and sheet floorcoverings
- Artificial grass in external applications
- All types of rubber floorcoverings in sheet and tile format

Coverage

- LVT, Vinyl, CV flooring, Rubber flooring - using A1 trowel up to 40m²
- LVT, Vinyl, CV flooring, Rubber flooring - using A2 trowel up to 37m²
- Rubber flooring with sanded back > 3.2 - using B1 trowel up to 27m².

Airing Time

5-20 minutes

Working Time

Up to 35 minutes

Open Time

Up to 40 minutes

Packaging

12kg pail

Code

30096

ARDEX AF 325

LOW EMISSION
CARPET ADHESIVE



ARDEX AF 325 Carpet Adhesive is designed to provide excellent early grab for immediate installation. Ideal for installing all textile floorcoverings.

Location

Permanent internal applications.

Substrates

- Cementitious underlayment and concrete with moisture content that complies with AS 1884:2021
- Timber substrates that comply with AS 1884:2021
- Hardboard underlay board approved to AS 2458

Floor Coverings

All textile floorcoverings including fibre bonded, needle punch, latex and rubber foam backed, Hessian, polypropylene, nylon, "action-bac", felt and resin backed carpets, and natural carpets, such as sea grass/Hessian/jute

Coverage

- Textile Flooring: up to 35m²
- Needle Punch: up to 28m²

Airing Time

5-10 minutes*

Working Time

Up to 30 minutes*

Open Time

Up to 35 minutes*

Packaging

14kg pail

Code

25012

*Depending on the absorbency of the subfloor and ambient conditions. (20°C & 65% RH).

ARDEX AF 480 MS

ONE-COMPONENT FIRM-ELASTIC
TIMBER ADHESIVE



ARDEX AF 480 MS is a solvent-free, low-odour, wet bond, MS Polymer based floorcovering adhesive. ARDEX AF 480 MS is ideal for installing all types of timber and cork floorcoverings.

Location

Permanent internal application.

Substrates

- Cementitious underlayment and concrete with moisture content that complies with AS 1884:2021
- Timber substrates that comply with AS 1884:2021
- Hardboard underlay board approved to AS 2458

Floor Coverings

All types of timber floorcoverings (except solid plank with a width above 180mm)

Coverage

- Small format - using B3 trowel up to 22m²
- Engineered - using B11 trowel up to 18m²
- Solid Planks - using B13 trowel up to 14m²

Airing Time

5 - 20 minutes

Working Time

Up to 40 minutes

Open Time

Up to 40 minutes

Packaging

18kg pail

Code

30388

ARDEX AF 825

SURFACE TACKIFIER
FOR CARPET TILES



ARDEX AF 825 is a water-based, extremely low-odour, solvent-free, acrylic, emulsion-based floorcovering tackifier. ARDEX AF 825 has a short airing time and permanent tack. It is protected from biodegradation and has good resistance to plasticiser migration.

Location

Replaceable internal application.

Substrates

- Cementitious underlayment and concrete with moisture content that complies with AS 1884:2021
- Timber substrates that comply with AS 1884:2021
- Hardboard underlay board approved to AS 2458

Floor Coverings

- Carpet tiles with bitumen, felt, fleece, and PVC/PUR backings
- Carpet underlays

Coverage

- Carpet tiles - using foam up to 125m²
- Carpet tiles/Carpet underlay - short pile up to 84m²

Airing Time

10-60 minutes

Working Time

Up to 24 hours

Open Time

Up to 15 minutes

Packaging

10kg pail

Code

25014

ARDEX AF 2270

UNIVERSAL CONDUCTIVE ADHESIVE (INDENT)



ARDEX AF 2270 is a fibre-reinforced, water-based, low odour, solvent-free, acrylic floorcovering adhesive for conductive floor installation. ARDEX AF 2270 is ideal for use in conductive applications for all types of PVC, textile, linoleum, and rubber floorcoverings.

(Available on indent order only.)

Location

Permanent internal applications.

Substrates

- Cementitious underlayment and concrete with moisture content that complies with AS 1884:2021
- Timber substrates that comply with AS 1884:2021
- Hardboard underlay board approved to AS 2458

Floor Coverings

- All types of PVC flooring
- All types of textile flooring
- All types of linoleum flooring
- All types of rubber floorcoverings in sheet and tile format up to 4mm

Coverage

- PVC - using Pajarito 7 trowel up to 64m²
- Carpet flooring - using TKB S2 trowel up to 51m²
- Linoleum flooring - using TKB S2 trowel up to 51m²
- Rubber flooring - using Pajarito 7 trowel up to 64m²

Airing Time

5-15 minutes

Working Time

Up to 25 minutes

Open Time

Up to 30 minutes

Packaging

18kg pail

Code

70226

ARDEX AF 2365

UNIVERSAL FLOORING ADHESIVE



ARDEX AF 2365 is a water-based, low odour, solvent free, acrylic, emulsion-based floorcovering adhesive. ARDEX AF 2365 is a true universal adhesive, ideal for installing all types of vinyl floorcoverings, textiles, linoleum and rubber up to 2.5mm thick.

Location

Permanent internal application.

Substrates

- Cementitious underlayment and concrete with moisture content that complies with AS 1884:2021
- Timber substrates that comply with AS 1884:2021
- Hardboard underlay board approved to AS 2458

Floor Coverings

- Vinyl sheet / CV
- LVT
- Rubber up to 2.5mm thick
- Linoleum
- Textile

Coverage

- CV Flooring - A1 up to 67m²
- Luxury Vinyl Tiles, Homogenous and Heterogeneous PVC Sheet Floorcoverings, CV Floorcoverings, Rubber Floorcoverings - using A2 up to 56m²
- Textile Floorcoverings - using B1 up to 39m²
- Textile and Woven Floorcoverings with heavy structured backing, Fibre Bonded - using B2 up to 30m²

Airing Time

Up to 20 minutes

Working Time

Up to 40 minutes

Open Time

Up to 50 minutes

Packaging

14kg pail

Code

25015

ARDEX AF 2525

**TWO-COMPONENT
HEAVY DUTY ADHESIVE**



ARDEX AF 2525 is a low odour, low emission, solvent free two component polyurethane floorcovering adhesive. ARDEX AF 2525 is ideal for installing all types of vinyl, rubber, exterior floorcoverings such as artificial grass, dense non-absorbent backed floorcoverings and some timber floorcoverings.

Location

Permanent internal or external application.

Substrates

- Carpet pad underlay, cementitious underlayment and concrete with moisture content that complies with AS 1884:2021
- Hardboard underlay board approved to AS 2458

Floor Coverings

- All types of vinyl floorcoverings
- All types of rubber floorcoverings
- All types of exterior floorcoverings
- Some types of timber floorcoverings

Coverage

- Homogenous and Heterogeneous PVC Sheet Floorcoverings, Rubber flooring, VCT flooring - using A2 up to 20m²
- Linoleum and other backings with little structure - using B1 up to 13m²
- Heavily structured backings - using B2 up to 12m²
- Timber - using B10 up to 6m² (contact floorcovering manufacturer for recommended trowel sizing)

Airing Time

0–5 minutes

Working Time

Up to 70 minutes

Open Time

Up to 75 minutes

Packaging

6kg pail

Code

25018

ARDEX CA 20 P

**MULTIPURPOSE
CONSTRUCTION
ADHESIVE & SEALANT**



ARDEX CA 20 P has high initial tack with high bond strength that adheres to virtually every building material. Works on dry or wet surfaces and even underwater.

Location

Permanent internal or external application.

Substrates

- Concrete
- Timber
- Metal
- Plastic
- Ceramic

Floor Coverings

- Vinyl
- Carpet
- Ceramic
- Stone
- Timber

Working Time

Approximately 7–10 minutes

Set Up Time

Wet set for immediate use

Packaging	Code
310ml White Cartridge	10068
310ml Black Cartridge	12923
310ml Grey Cartridge	13371

ARDEX AF 620

UNIVERSAL WATER-BASED
CONTACT ADHESIVE



ARDEX AF 620 is a water-based, solvent-free, low-odour, dispersion contact floorcovering adhesive. ARDEX AF 620 has a reduced airing, and long open time, and also a high bond strength with permanent high tack. It is protected from biodegradation and has excellent resistance to plasticiser migration. ARDEX AF 620 meets the requirement guidelines for the EMICODE licence 'EC1 PLUS', achieving the lowest possible emission limits.

Location

Permanent internal application

Substrates

- ARDEX AF 620 can be used on porous and non-porous substrates including correctly prepared alloys & steel.
- ARDEX AF 620 is suitable to be used with all ARDEX levelling and smoothing compounds in both commercial and domestic locations.

Floor Coverings

- All types of heterogeneous and homogenous vinyl
- All types of carpet and textile floorcoverings
- All types of rubber floorcoverings
- All types of linoleum floorcoverings
- ARDEX WeldTec fleece membranes

Coverage

- PVC and CV Flooring, PVC Soft skirting boards, rubber floorcoverings: Up to 7m²
- Textile flooring, linoleum, impact walls: Up to 5m²

Airing Time

30 - 60 minutes

Working Time

Up to 120 minutes

Open Time

Up to 24 hours

Packaging

2.5kg pail

Code

19990

ARDEX CATALYST SPRAY



ARDEX Catalyst Spray with the use of Speedtec technology is a clear solution which when applied to nominated ARDEX Adhesives accelerates the tack time for quicker installation of floor coverings.

Location

Internal and external floors and walls.

Typical Uses

ARDEX Catalyst Spray is designed to increase initial tack for adhesives with ARDEX Speedtec Technology. ARDEX Catalyst Spray also acts as an innate film formation for ARDEX WPM 179 – Single Component Rubber Membrane.

Installation

With the spray bottle, spray a fine mist evenly across the adhesive to one side only; as soon as this is complete install the following floor coverings to the treated adhesive.

Packaging

500ml spray bottle

Code

16550

HENRY® 695

HIGH RH VINYL FLOORING ADHESIVE



HENRY® 695 is a premium, high-strength adhesive for the permanent installation of vinyl-backed flooring. HENRY® 695 generates high, ultimate bond strength as both a wet-set and a pressure-sensitive adhesive, plus it delivers excellent initial grab and early bond strength for pressure-sensitive installations.

Location	Internal application.
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Substrates

Porous substrates: concrete, cementitious underlayments and radiant heated subfloors (where temperatures do not exceed 29°C on all grade levels), and non-porous substrates: terrazzo, ceramic tile, metal, certain epoxy coatings and existing, fully adhered, non-cushion backed resilient flooring on all grade levels. Installation shall be in accordance with FloorNZ guidelines - Resilient Flooring taking into account AS 1884:2021 and industry best working practices.

Floor Coverings

- LVT (Luxury vinyl Tile & Plank)
- SVT (Solid vinyl tile & plank)
- All types of heterogeneous and homogenous vinyl
- Fibreglass Encapsulated (cushion-backed) sheet vinyl
- Felt-backed sheet vinyl
- VCT (Vinyl enhanced tile)
- All types of carpet and textile floorcoverings

Coverage

- Using a square V1 notch trowel: up to 90m²

Airing Time

Wet-set Adhesive	5 - 10 minutes
Pressure Sensitive Adhesive	30 - 60 minutes

Working Time	4 Hours
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Open Time	4 - 6 Hours
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Packaging	Code
15L pail	30886



A black and white photograph of a concrete floor with several prominent cracks. The cracks are dark and run across the light-colored, textured surface. One crack runs diagonally from the top left towards the bottom right, while another runs more horizontally across the middle. There are also some smaller, fainter cracks and stains on the floor.

CRACK REPAIR

HIGH STRENGTH CONCRETE
REPAIR SOLUTIONS

ARDEX RA 54

**FAST-SETTING, SEMI-RIGID
POLYUREA JOINT SEALANT**



ARDEX RA 54 is used to fill interior control joints or new construction saw joints on horizontal concrete surfaces. ARDEX RA 54 is designed for industrial floor applications receiving heavy duty vehicle traffic.

Use

- Fill interior control joints
- Fill new construction saw joints

Curing

- Can be shaved in approx. 45 mins
- Opened to full traffic after 90 mins

Coverage

Varies with depth of fill area (see ARDEX calculator on website).

Packaging

627mL Cartridge

Code

22778

ARDEX RA 56

**LOW-VISCOSITY, RIGID,
HYBRID POLYURETHANE
CRACK & SPALL REPAIR**



ARDEX RA 56 is a specially formulated, very low viscosity, two-part hybrid polyurethane, rapid cure, concrete repair material. Its low viscosity offers deep penetration into concrete cracks providing a secure repair.

Use

- Concrete repair when time is of the issue
- Mixed with aggregate for spall repair

Curing

- Ready for grinding in 1 hour
- Ready for traffic in 1 hour

Coverage

Varies with depth of fill area (see ARDEX calculator on website).

Packaging

254mL Cartridge

627mL Cartridge

Code

19930

22779

ARDEX RA 88

MULTI-PURPOSE EPOXY REPAIR ADHESIVE



ARDEX RA 88 is a multi-purpose, rapid cure, high strength epoxy bonding and repair adhesive system. It will bond almost any material together. Its specially formulated non-sag property is also perfect for overhead and vertical repairs.

Use

- Repair adhesive for many materials including metal, concrete, brick, wood, stone, block
- Repairing holes, spalls and cracks in concrete
- Repairing rotted wood

Curing

- Ready to receive paint or other architectural materials after 2 to 3 hours
- Can be open to traffic after 2 to 3 hours

Coverage

6 linear metres with a bead thickness of 6x6mm.

Packaging

254mL Cartridge

Code

19927

ARDEX RA 142

SUPER LOW-VISCOSITY, STRUCTURAL, CONCRETE CRACK INJECTION EPOXY



ARDEX RA 142 Injection Resin is a super low viscosity, two component, 2:1 ratio, 100% solids, high modulus, and structural epoxy adhesive. ARDEX RA 142 can be used at temperatures between 10°C - 35°C, for a variety of repair projects including vertical crack repair.

Use

- Gravity-feed and pressure injection repair hairline to fine width horizontal cracks
- Vertical crack repair using injection ports with a capping paste
- Epoxy mortar spall repair when mixed with aggregate

Curing

- Fully cured after 24 hours
- Ports and capping material can be removed after 24 hours

Coverage

Varies with depth of fill area
(see ARDEX calculator on website).

Packaging

470mL Cartridge

Code

22780

ARDEX RA 144

LOW-VISCOSITY, STRUCTURAL,
CONCRETE CRACK INJECTION EPOXY



ARDEX RA 144 is a low viscosity, high modulus structural epoxy adhesive used for a variety of repair projects. With its low viscosity, it is perfect for horizontal gravity-feed repair of fine to medium size cracks.

Use

- Horizontal gravity-feed repair of fine to medium-size cracks
- Epoxy mortar spall repair when mixed with aggregate

Curing

- Fully cured after 24 hours
- Ports and capping material can be removed after 24 hours

Coverage

Varies with depth of fill area (see ARDEX website).

Packaging

470mL Cartridge

Code

22791

ARDEX RA 146

BLINDSIDE, CONCRETE CRACK
INJECTION EPOXY GEL



ARDEX RA 146 is a thixotropic structural epoxy adhesive system with a gel-like consistency ideal for repair of medium size cracks (6 - 10mm) when using an injection port system. A thixotropic gel is multi-viscous and flows like a liquid while under pressure and will cease flowing when no pressure is being applied.

Use

- Repair of medium to large cracks (6-10mm) when using injection ports
- Blind-side crack repair of most substrates

Curing

- Fully cured after 24 hours
- Ports and capping material can be removed after 24 hours

Coverage

Varies with depth of fill area (see ARDEX website).

Packaging

470mL Cartridge

Code

22792



ARDEX RA 030

MOISTURE CURING EXPANSION
JOINT SEALANT

ARDEX RA 030 is a one-component, moisture curing, professional grade, elastomeric, polyether expansion joint sealant. It has excellent bond strength to most porous and non-porous substrates without the use of a primer and can be painted over. ARDEX RA 030 is non-sag and may be applied on vertical and horizontal surfaces.

Location

- Internal and external
- Vertical, horizontal or overhead

Substrates

Most porous and non-porous substrates.

Coverage

12m per unit at consistent 6mm Ø bead

Skin Time

18 minutes

Track-Free Time

1 hour

Cure Time

36 - 72 Hours

Packaging

600ml Sausage

Code

24540



ARDEX RA 040

ONE COMPONENT, POLYURETHANE
JOINT SEALANT

ARDEX RA 040 is a one-component, polyurethane based joint sealant. It has excellent bond strength to most porous and non-porous substrates without the use of a primer. ARDEX RA 040 is non-sag and may be applied on vertical and horizontal surfaces.

Location

- Internal and external
- Vertical, horizontal or overhead

Substrates

Expansion joints.

Coverage

24m per unit at consistent 5mm Ø bead

Skin Time

1 Hour

Track-Free Time

1 hour

Cure Time

24 Hours

Packaging

600ml Sausage

Code

24541

ARDEX RHINO CRACK LOCK

CARBON-FIBRE CRACK BRIDGING STITCH



The Rhino Concrete Crack Lock (CCL) for improved concrete crack repair. The CCL is installed perpendicular to the crack through correct preparation methods. Once installed and filled with the correct approved ARDEX Epoxy Paste, the CCL permanently bonds both sides of the crack together. Due to the unique shape of the CCL and the preparation in the concrete, the tensile strength of the carbon fibre is relied upon as well as the epoxy bond strength along its length.

Location

- Internal and external
- Vertical, horizontal or overhead

Substrates

- Concrete slabs, poured walls, masonry, concrete block foundations, columns and foundations.

Packaging

Pack of 20

Code

30440

ARCHITECTURAL SPECIFICATION GUIDELINE



FLOORING PREPARATION FOR VINYL COVERINGS

This specification guideline covers the preparatory levelling of internal concrete floors in preparation for the installation of vinyl floor coverings. The guideline is available to assist Building Professionals in more accurately specifying self-levelling compounds. It is recommended that levelling compounds be installed by experienced layers. All products shall be used and applied in strict accordance with the manufacturers' recommendations.

- 1 The flooring contractor shall inspect the floor and provide a written report to the purchaser in accordance with AS 1884:2021 FLOOR COVERINGS.
- 1.1 The contractor shall discuss his findings with the purchaser and make written recommendations on altering the specifications consistent with the findings.
- 2 All surfaces shall be mechanically prepared to remove contamination, curing compounds, additives and to open the pores of the substrate ensuring a porous surface is achieved.
- 2.1 All surfaces shall be cleaned free from all traces of dirt, dust and loose particles.
- 3 The contractor shall inspect the floor for cracking.
- 3.1 Where cracks are identified as structural, the contractor shall discuss and obtain an instruction for remedial work from the purchaser.
- 3.2 Where cracks are dormant and non-structural, chase cracks and backfill with the appropriate ARDEX Concrete Repair Product.
- 4 The contractor shall test the floor for the presence of excess moisture.
- 4.1 Where excess moisture exists, the contractor shall install the appropriate ARDEX moisture barrier.
- 4.2 ARDEX Moisture Barriers are required to be sand broadcasted to create a mechanical key for levelling/smoothing compounds.
- 5 Prime porous surfaces with ARDEX P 51 Primer.
- 5.1 Prime non-porous surfaces with ARDEX P 9 Primer.
- 6 The contractor shall test for 'Planeness' and 'Smoothness' in accordance AS 1884: 2021
- 6.1 Planeness shall be no less than: AS 1884:2021 – 4mm in 2m
- 6.2 Smoothness shall be no less than: AS 1884:2021 – 1mm in 150mm
- 6.3 For floors that do not meet the standard of 'Planeness', the contractor shall apply a flood coat of 3mm or greater of suitable ARDEX Self-Levelling Smoothing Compound where the floor is 'Plane' but not 'Smooth' the contractor apply ARDEX Feather Finish™ Rapid Drying Smoothing compound.

DISCLAIMER

The technical details, recommendations and other information contained in this catalogue are given in good faith and represent the best of our knowledge and experience at the time of printing. It is your responsibility to ensure that our products are used and handled correctly and in accordance with any applicable New Zealand Standard, our instructions are recommendations and only for the uses they are intended.

We also reserve the right to update information without prior notice to you to reflect our ongoing research and development programme. Country specific recommendations, depending on local standards, codes of practice, building regulations or industry guidelines, may affect specific installation recommendations. The supply of our products and services is also subject to certain terms, warranties and exclusions which may have already been disclosed to you in prior dealings or are otherwise available to you on request. You should make yourself familiar with them.

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